

Date: Tuesday, 7/25/2006 1:43:49 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 350 UTILITY-POD ACCESSORIES KIT
Job Number : 28030	
Estimate Number : 10244	
P.O. Number : N/A	Part Number : K10002
This Issue : 7/25/2006 S.O. No. : N/A	Drawing Number : K10002 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26937	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 8/1/2006 Qty: 3 Um: Each
Checked & Approved By : <u>06.07.25</u>	
Comment : Est Rev:C 00.06.26 Revised per ECN 296, new dwg K10002 rev. A EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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(3)

KS 06.07.25

Comment: DOCUMENT CONTROL

Photocopy paper work for D350-602-011, D350-602-012, & K10002, and labels per PPP K10002 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D22301	Mounting Lug
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
4 D2230-1	Lug	B25554 ✓

4.0	D22303	Mounting Lug
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
4 D2230-3	Clamp	B27579 ✓

5.0	D23241	Strut Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D2324-1	Strut	B27050 ✓

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Job Number: 28030

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2523

Mounting Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2523

Mounting Bracket

B26940 ✓

7.0

D2524

Side Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2524

Side Plate

B26941 ✓

8.0

AN37A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN3-7A

Bolt

M5288 ✓

9.0

AN315A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3-15A

Bolt

M14526 ✓

10.0

AN412A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN4-12A

Bolt

M101291 ✓

11.0

AN413A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 24.0000 Each(s)

Qty Part Number

Description

Batch

8 AN4-13A

Bolt

M101149 ✓

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Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 28030

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

AN416A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-16A

Bolt

M18949 ✓

13.0

AN960JD10

Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960JD10

Washer

M160743 ✓

14.0

AN960JD416

Washer



Comment: Qty.: 26.0000 Each(s)/Unit Total : 78.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

26 AN960JD416

Washer

M101369 ✓

15.0

MS210423

USE MS21042L3



Comment: Qty.: 12.0000 Each(s)/Unit Total : 36.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS21042-3

Nut (or MS21042L3)

100094 ✓

16.0

MS210424

USE MS21042L4



Comment: Qty.: 13.0000 Each(s)/Unit Total : 39.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21042-4

Nut (or MS21042L4)

M19085 ✓

1 Document package from Step 2

P26/26 (3)

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Drawing Name: 350 UTILITY-POD ACCESSORIES KIT

Job Number: 28030

Part Number: K10002

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AL 06/07/26 (3)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP k10002

Location: Rev.C

AL 06/07/26 (3)

19.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DD 06/07/27 (3)

Job Completion



KJ 06.07.26